




























1980		Sunflower
1971•		Saffron
1951•		Pumpkin Chiffon
1955•		Citrus Burst
1678		Pumpkin
1839•		Christmas Red
1721		Flamingo Pink
1680		Purple Heart
1943		Dark Periwinkle
1767•		Ultramarine
1966•		Pea Coat
1842•		True Blue
1829		Blue Bird
1776		Independence Blue

1977•		Peacock Blue
1846•		Dark Teal
1703		Fir
1748•		Margarita Lime
1701		Spring Green
1749		Green Thumb
1651•		Celtic Green
1973•		Bronze
1739		Charcoal
1791•		Brass
1615		Battleship
1918•		Polished Pewter
1840•		Cadet Gray

1925		Fluorescent Yellow Orange
1935		Fluorescent Yellow Green

POLYNEON 100% polyester

*While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match thread colors. **Color names are for your reference only.** When ordering please refer to each color by color number.*

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Due to its resistance to *Chlorine, POLYNEON is the ideal embroidery thread for stonewash items, those with frequent staining or requiring frequent or heavy duty washing/laundry. Recommended for sportswear, swimwear, children's wear, and workwear including hotel, catering and food trade items.

*Recommendations for chlorine treatment: active chlorine: maximum 30°C/86° F
time of treatment: maximum 30 minutes.

WASHING INSTRUCTIONS:

Never leave damp embroidered items folded or pressed together. Do not tumble dry unless the item has been thoroughly rinsed.

POLYNEON No. 40

is the standard thickness for all types of embroidery and is available in all colors on the shadecard.

POLYNEON No. 60

is the finest of all Polyester embroidery threads. Ideal for small letters for monograms, badges and branding and perfect for fine designs or those which require extra clarity. POLYNEON No. 60 is available in the colors marked with • on the shadecard.

POLYNEON No. 75

Made from 100% polyester, #75 is the thinnest in the Polyneon line of thread. The finest details and smallest letters can be achieved with supreme clarity. POLYNEON No. 75 is available in the colors marked with • on the shadecard.

POLYNEON No. 40

dtex 135 x 2
den 120 x 2

Art. No. 918
10 x 5.000m



Art. No. 919
10 x 1.000m



60#8 - 75#11

POLYNEON No. 60

dtex 84 x 2
den 75 x 2

Art. No. 924
10 x 1.500m



60#8 - 65#9

POLYNEON No. 75

dtex 55 x 2
den 50 x 2

Art. No. 936
10 x 2.500m



60#8

Madeira USA Ltd.
U.S. Corporate Headquarters

Call Toll-Free: 800-225-3001
Fax Toll-Free: 800-598-7677

Shipping from locations nationwide

*** ATTENTION ***

Madeira guarantees our machine embroidery thread according to the specifications and washing instructions given. Please note these instructions and specifications before attempting to launder, dry clean, press, ect. any embroidered article. As we have no control over such applications, Madeira cannot be held responsible for any damages which could occur if our instructions and specifications are not followed.



100% Polyneon Filament

max. 20g CL/l
max. 30°C/86°F • max. 30 min

QUALITY
MANAGEMENT
Certificate

Voluntary participation in regular
monitoring according to ISO 9001:2000



Tested for harmful substances
according Oeko-Tex Standard 100
Test No. 94.0.6007 · FI Hohenstein